



Reducing carbon emissions in Transport, Industrial and Commercial Refrigeration

Catarina Marques

eurammon Symposium, 26th June 2023

OUTLINE

- Cooling applications
- Transport, Industrial & Commercial Refrigeration (TICR) project scope
- UK TICR scope 1 and 2 emissions – initial research
- Future work: benchmarks, roadmaps and training materials
- Net zero refrigeration by 2050:
 - What TICR could look like in 2050
 - How to get there: barriers, enablers and opportunities



COOLING APPLICATIONS

	Thermal comfort		Removing heat and maintaining stable temperatures for industrial and commercial purposes		Maintaining stable temperatures for food and medicine transport and preservation		
Application	Mobile Air Conditioning	Space Cooling	Industrial Refrigeration	Commercial Refrigeration	Transport Refrigeration	Domestic Refrigeration	
		Cooling in passenger cars, commercial vehicles, buses, trains, planes etc.	Indirect district cooling and room air conditioning or fans for human comfort and safety in buildings	Used on farms, and in food processing (including marine) and pharmaceutical factories and product distribution centres	Used in supermarkets, restaurants and other retail premises, e.g. display cabinets and cold rooms	Movement of goods over land and sea, preserving their safety and quality, and extending shelf life	Safe storage of food and extension of its shelf life
Technology	Mobile ACs	Heat pumps Unitary ACs	AC chillers	Industrial refrigeration equipment	Commercial refrigeration equipment	Transport refrigeration units (TRUs) including shipping containers	Domestic refrigerators



TICR PROJECT SCOPE



A data driven whole-systems approach to support decarbonisation and innovation strategies across all six sectors



**Determine refrigeration
Carbon emissions**

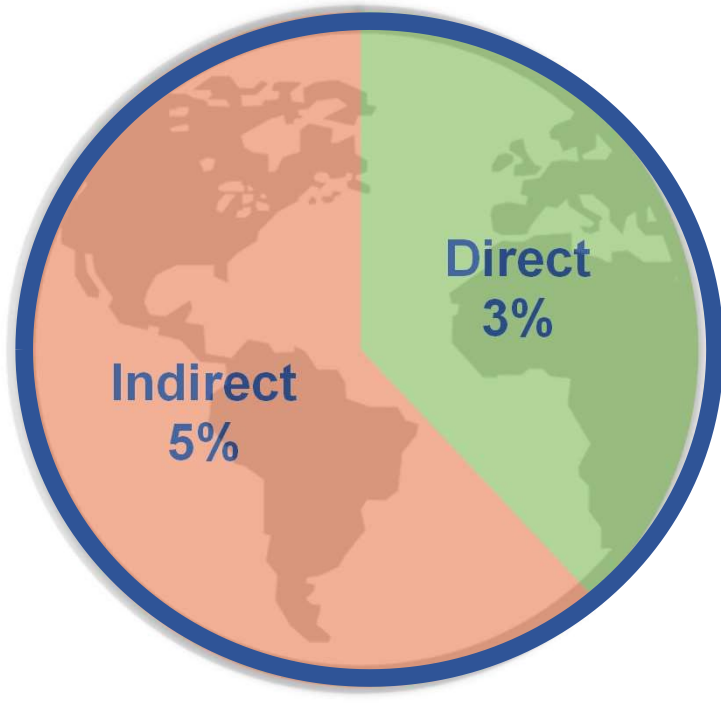
**Develop Models &
Roadmaps**

**Develop
Benchmarks**

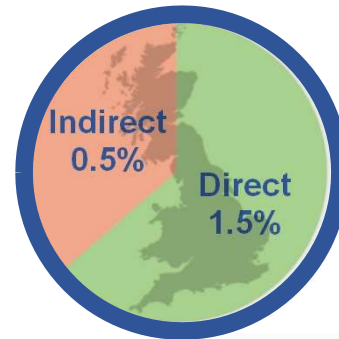
**Develop
Training materials**

**Identify Policy
opportunities**

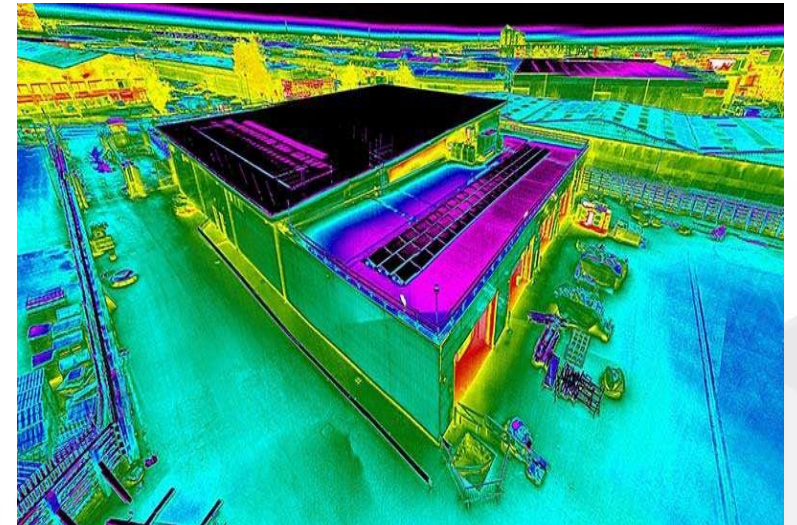
REFRIGERATION CARBON EMISSIONS



Global Emissions



UK Emissions

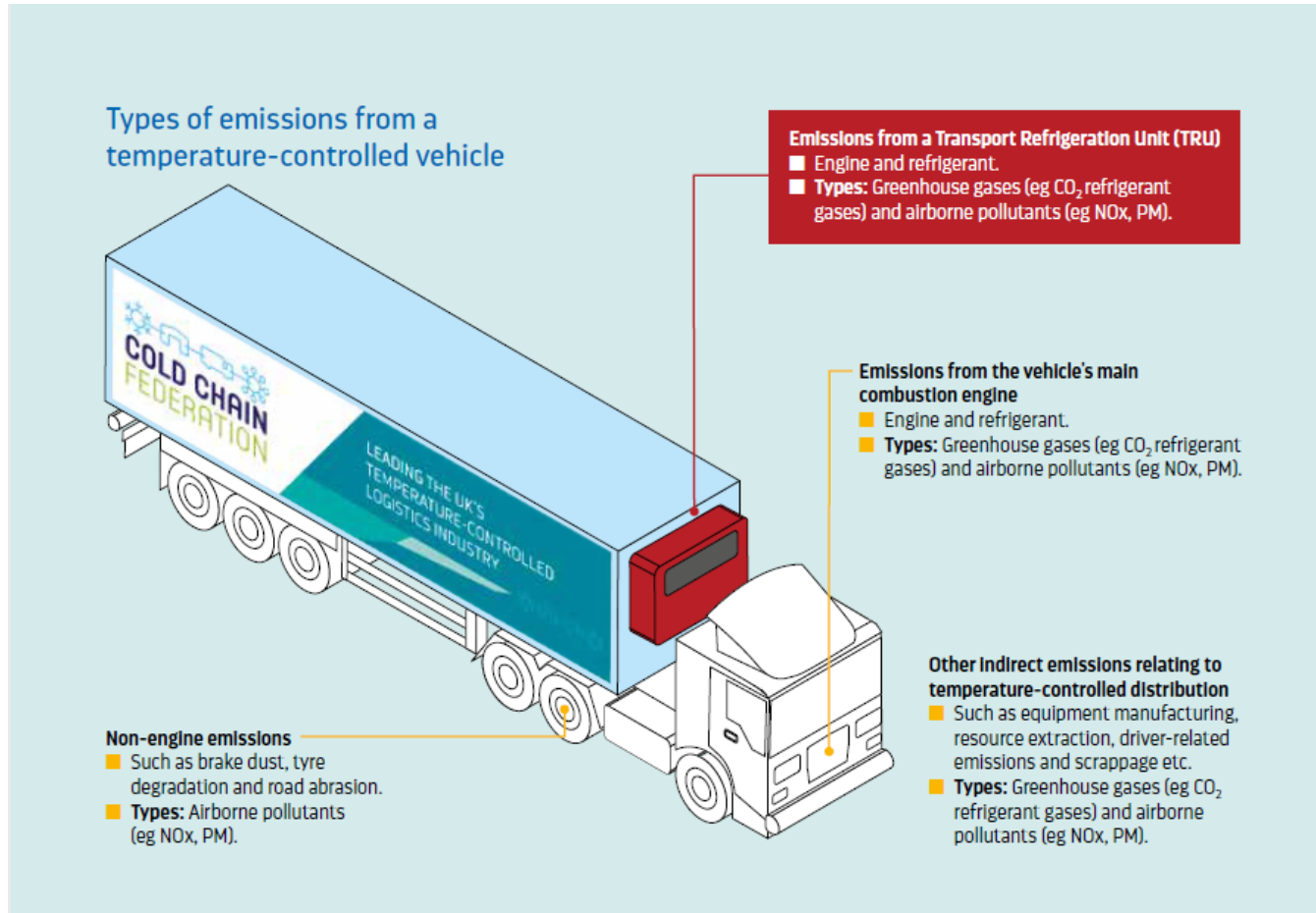


Site surveys

<https://www.gov.uk/government/statistics/digest-of-uk-energy-statistics-dukes-2022>



TRANSPORT REFRIGERATION



Cold Chain Federation (2020)

The current size of the fleet in the UK is not accurately known

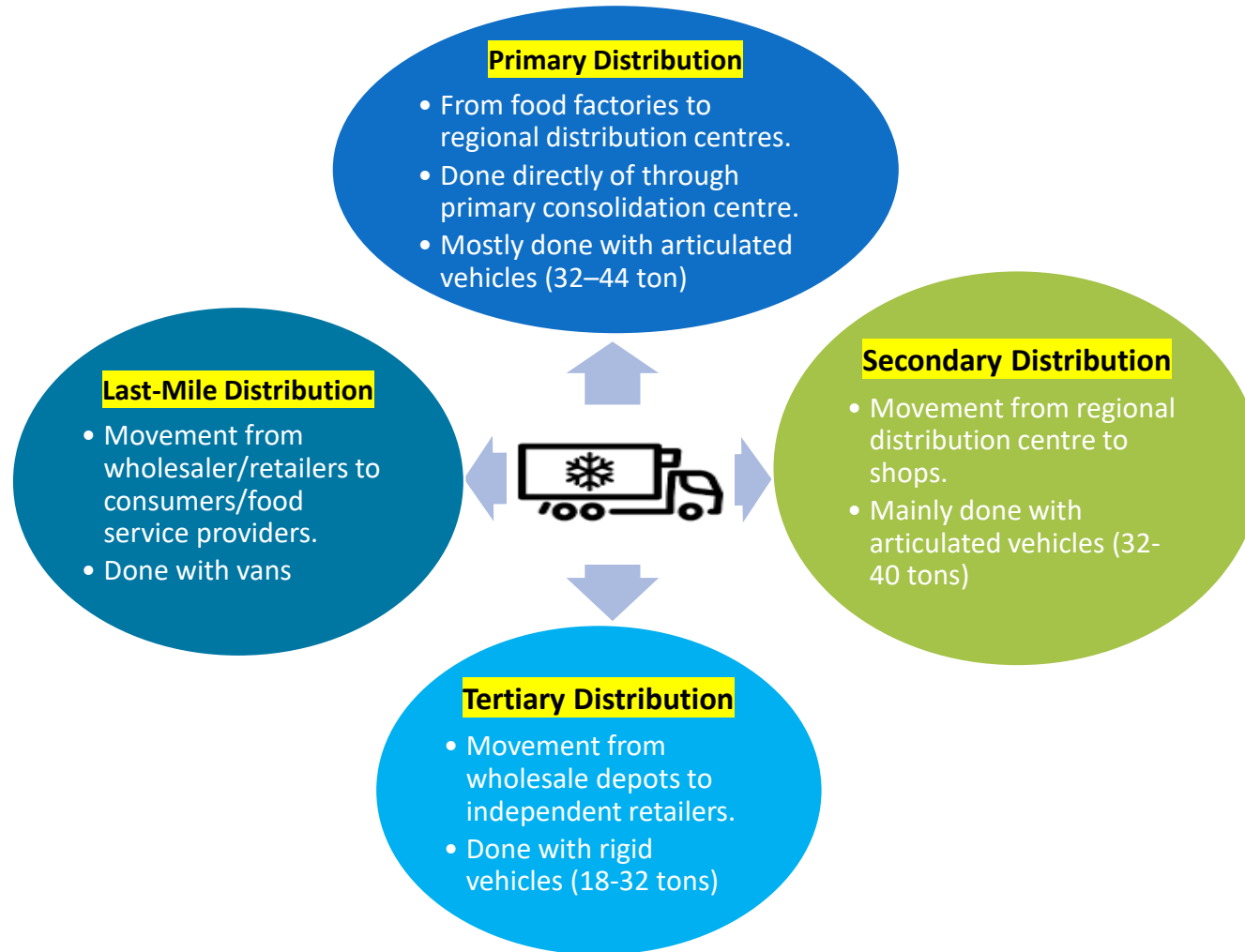
- Cold Chain Federation estimated 70,000 TRUs:
 - 30,000 of trailers
 - 15,000 trucks
 - 25,000 vans
- CENEX (2021) estimates 100,000 refrigerated vehicles operating within the UK



Survey being carried out in partnership with DfT to estimate total no. of TRUs in the UK



TRANSPORT FOOD DISTRIBUTION



Refrigerated Transport Sizes:

Depending on the place along Cold value chain, various sizes of vehicles are used:

High Goods Vehicle (HGV): A lorry with a plated weight of 3.5 tonnes or more. This can be rigid (>3.5 <26 tonnes) or Articulated (>26 tonnes)

Light Commercial Vehicle (LCV)/Light Goods Vehicle (LGV)- Vehicles with gross weight of under 3.5 tonnes

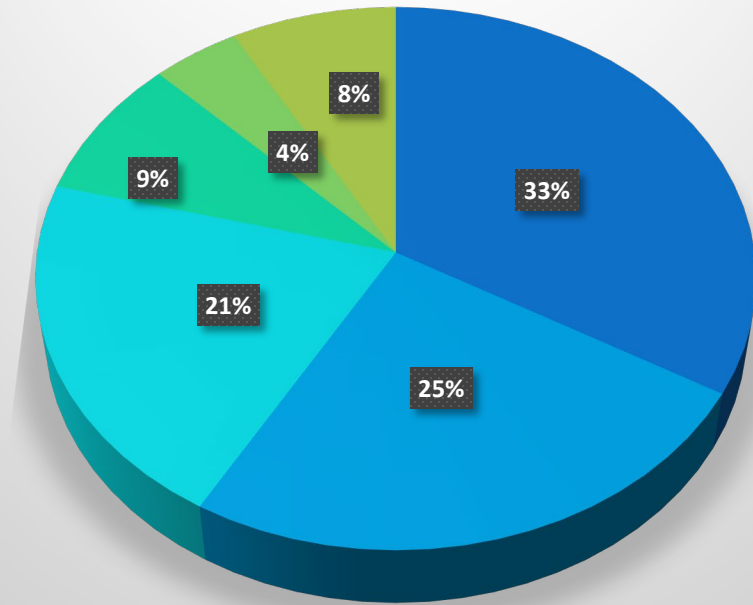
Except for the last mile all distribution stages use HGVs



TRANSPORT & LOGISTICS STAKEHOLDERS

- **Third Party storage:** Public' cold stores operated by independent third-party logistics providers (for chilled and frozen customers along cold food chain)
 - Uses HGV (trailer and rigid trucks) and LCV
- **Retail and Food service:** 'Private' cold stores operated by major retailers and food service providers (regional distribution centres and hubs by e.g. Aldi Sud).
 - Uses HGV (trailer and rigid trucks) and LCV
- **Processing and manufacturing:** 'Private' facilities owned manufacturers. Uses HGV (trailer and rigid trucks)
- **Farming and Producers:** 'Private' facilities on farms associated with the storage of fresh produce after picking.
 - mostly HGV (trailer and rigid trucks)
- **Specialist warehouses (mostly rigid trucks and LCV)**

Businesses in the Cold Chain

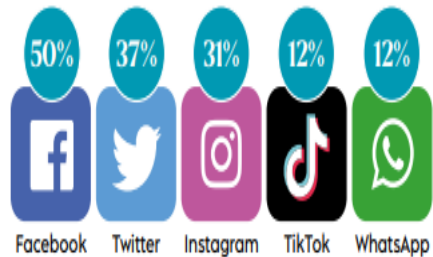


- Food Processing and Manufacturing
- Retail and Food Services
- 3PL (Distribution &/cold storage)
- 3PL (Pharmaceuticals)
- Farming and Producers
- Others (e.g. petfood and horticulture)



TRANSPORT EVOLVING BUSINESS MODEL

Social media and online searches



Source: ACS/Lumina 2020/2021

More customers searched for convenience stores on Google during the week of Christmas (21st - 27th December) than any other time in the last 12 months.



Top five rising searches related to convenience stores:



Changing in consumer preferences towards **online shopping, purchase of local foods, increasing preference for frozen foods** are shaping the future business model. The trend is changing towards:

- Shifting towards online purchase will lead to increase number of LCV on the roads.
- Increased preference for local purchase of food is pushing big retailers towards Local Shops or Convenience Stores.
- Transportation modal shift to rail system and reduced usage of articulated HGV for primary and secondary distribution may be possible soon.
- Use of e-bike for last mile delivery is becoming more pronounced. ASDA is currently on a pilot with Deliveroo

Association of Convenience Stores (2021). The Local Shop Report 2021

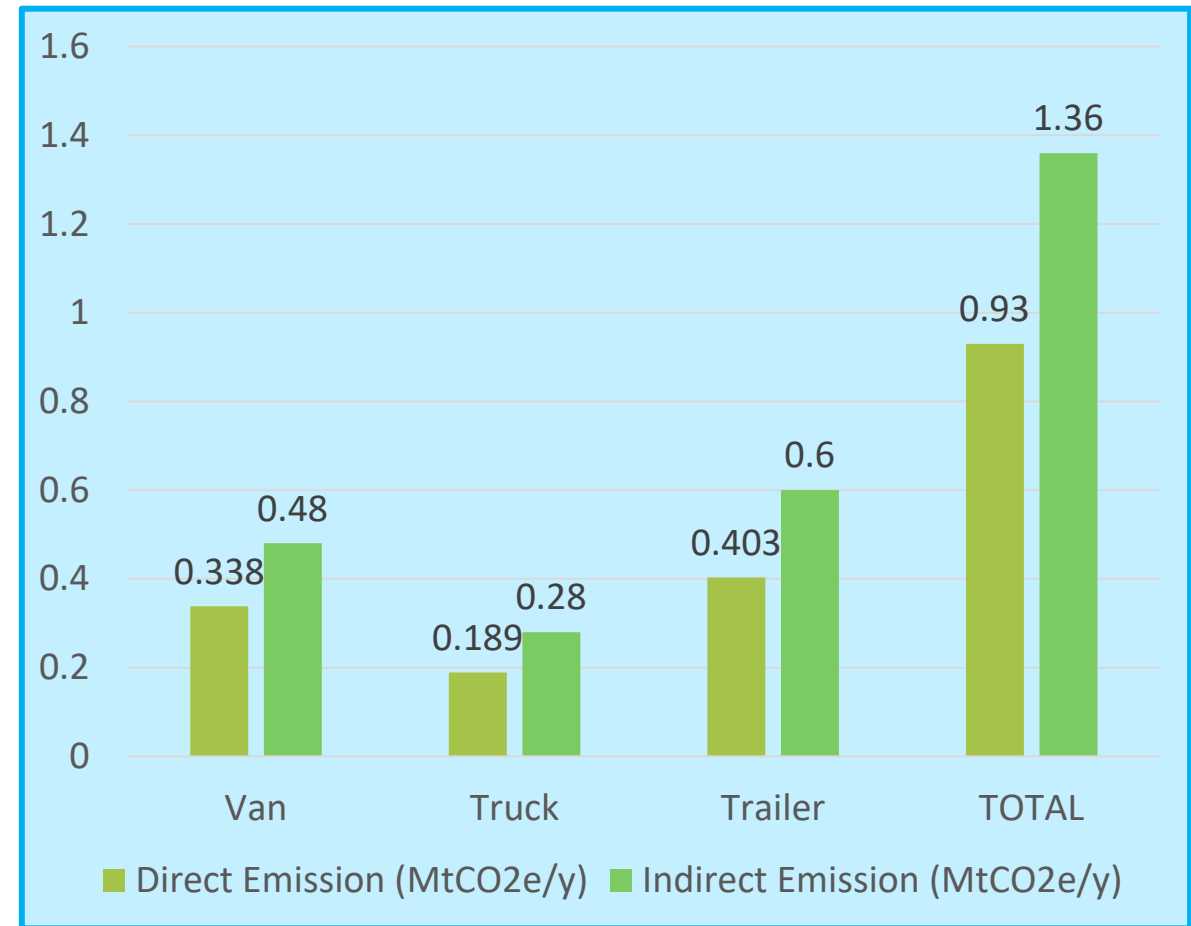


TRANSPORT EMISSIONS

- **Scope 1 emissions**- Direct emissions from fugitive refrigerants of TRU units.
- **Scope 2 emissions** – Indirect emission from fuel consumption or electricity used to drive TRU unit while on standby.



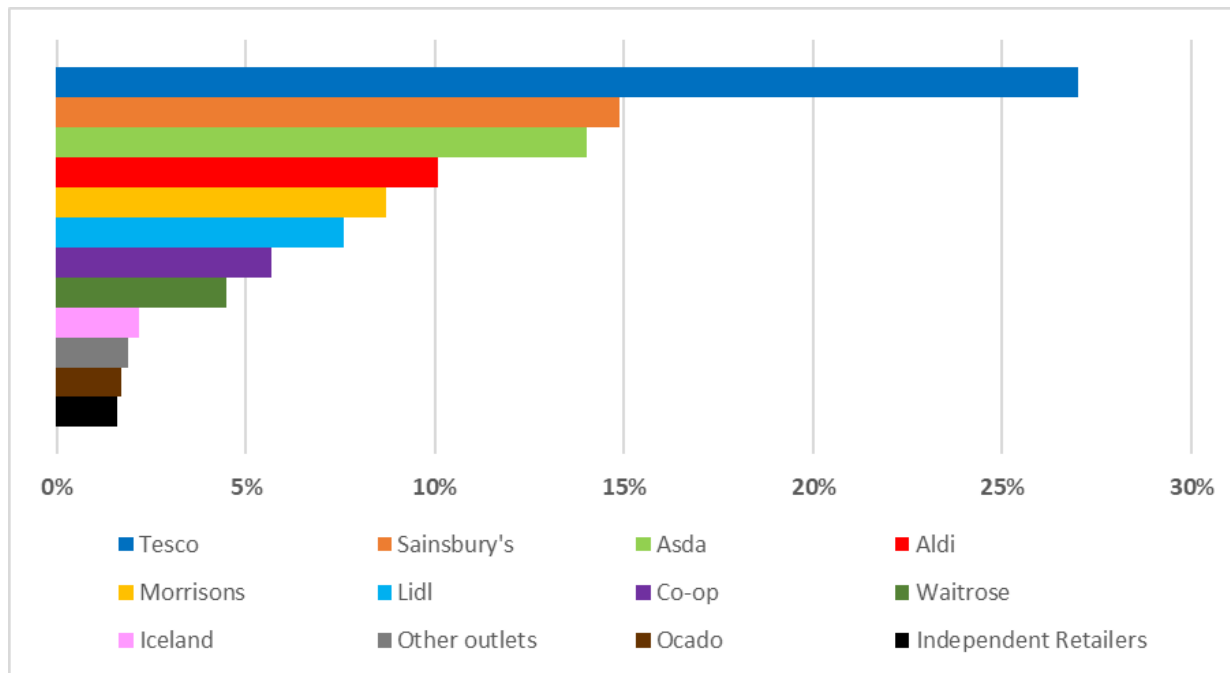
The total road transport refrigeration emissions within UK is estimated at **2.30 MtCO₂e/ year** of estimated **100,000 road transport refrigeration vehicles** currently in use.



COMMERCIAL: RETAIL & COLD STORES

Major energy users within the UK food industry

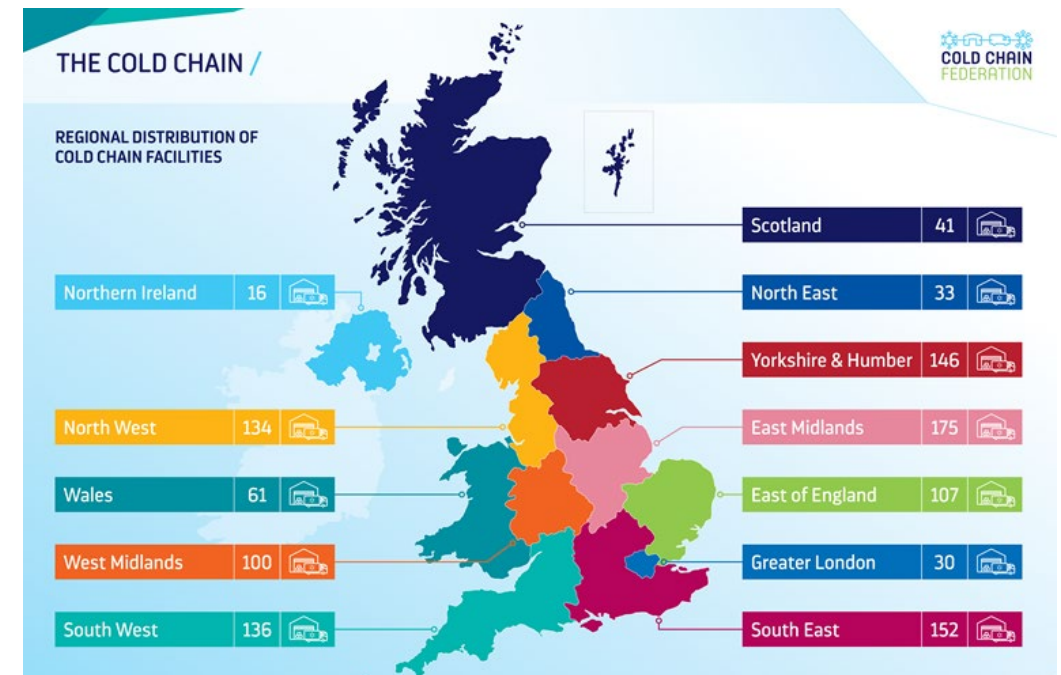
Retail Refrigeration



Market shares for major retailers in the GB grocery market [Kantar Group, 2023].

- 6,578 supermarket stores (>280m²) in 2010 [Tassou et al.]
- Biggest sector in the agri-food chain (31% of total GVA)
- 10.9 TWh and 4.01 MtCO₂e from 10 major retailers

Cold Stores

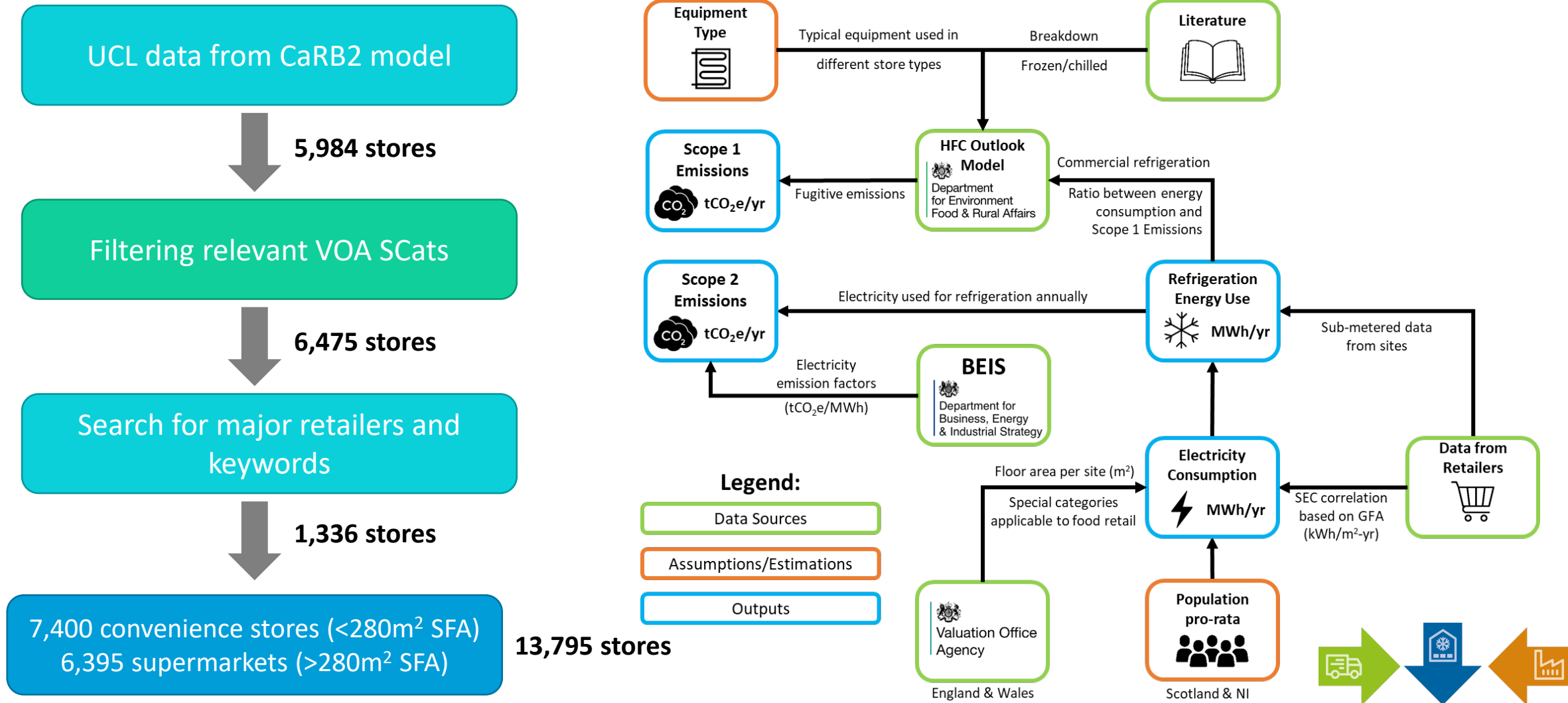


Distribution of UK Cold Chain facilities [CCF, 2022].

- CCF members: 453 stores w/ ~40x10⁶ m³ total volume
- Estimated to be worth ~£20 billion to UK economy
- 3.5 TWh of primary energy and 0.46 MtCO₂e emissions

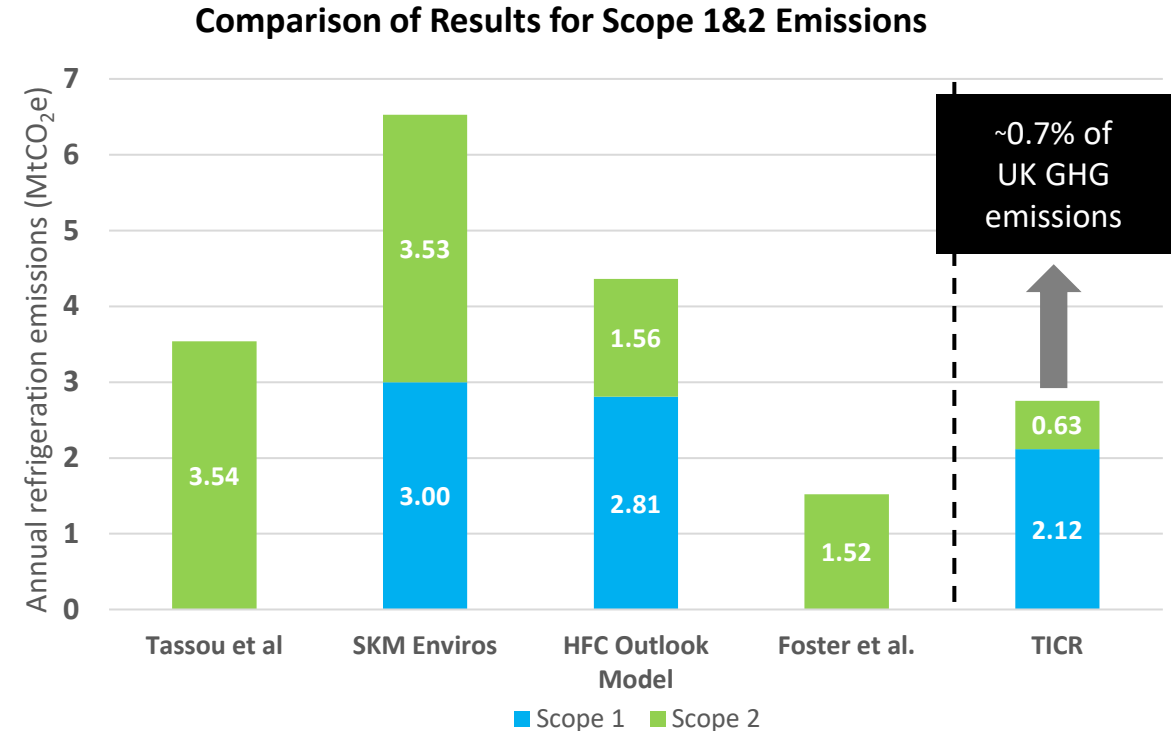
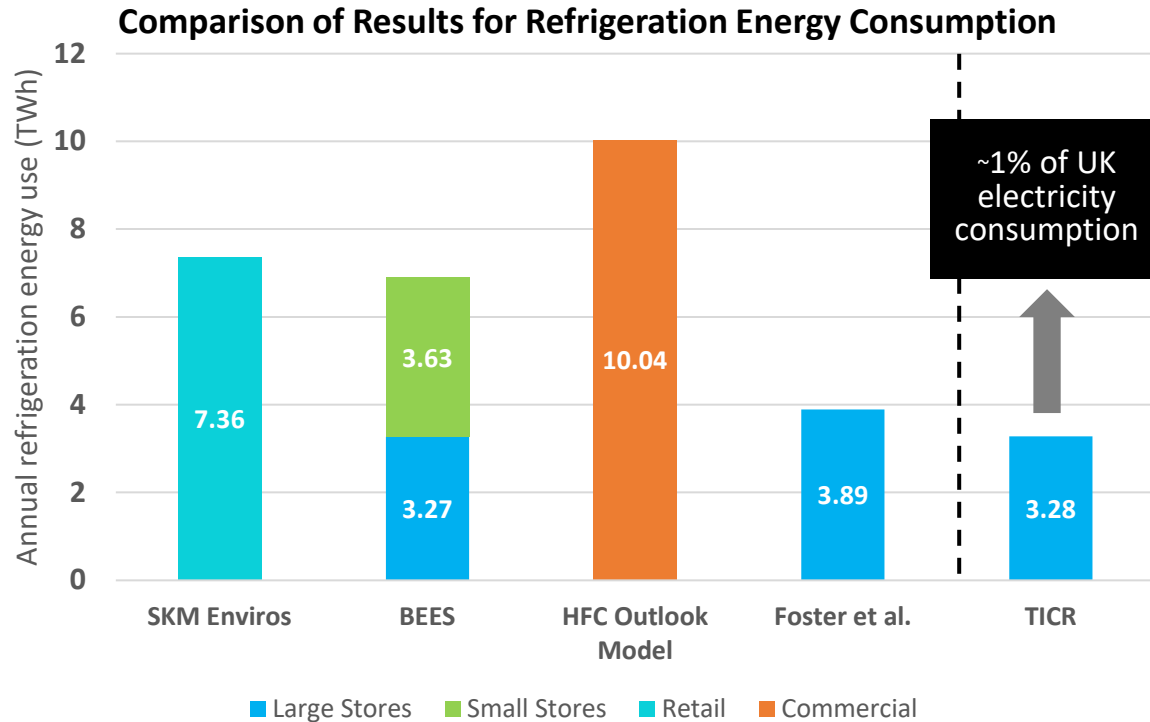
RETAIL REFRIGERATION

Research methodology to estimate energy use and emissions



RETAIL REFRIGERATION

Results suggest a good match for large stores (supermarkets)

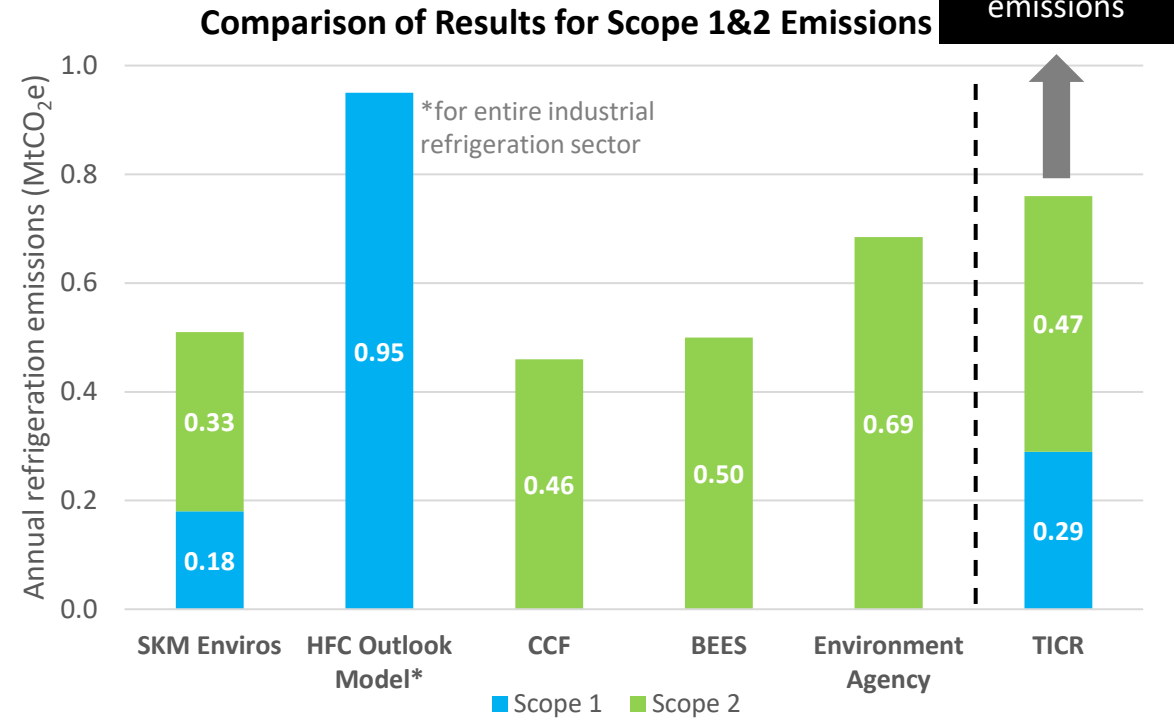
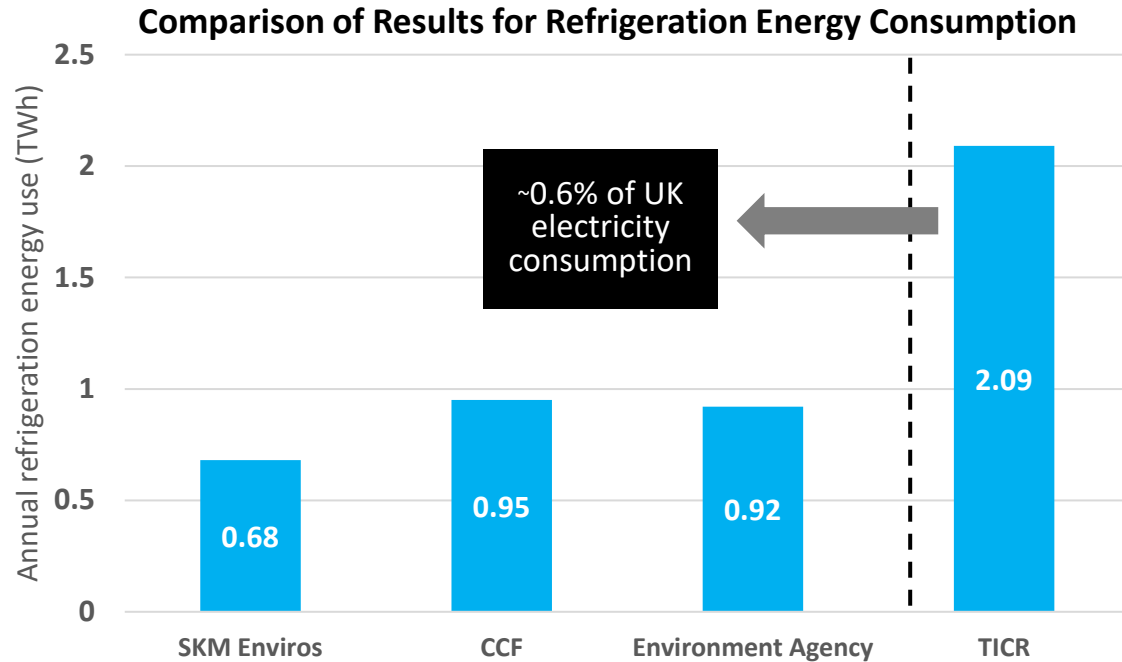


- Similar energy consumption figures when large stores (supermarkets) are compared
- Previous studies have highlighted risk of misclassification with VOA dataset for smaller stores
- Scope 1 suggest predominance of central systems, Scope 2 varies widely with carbon factors



COLD STORES

Larger number of stores obtained led to higher REC and emissions

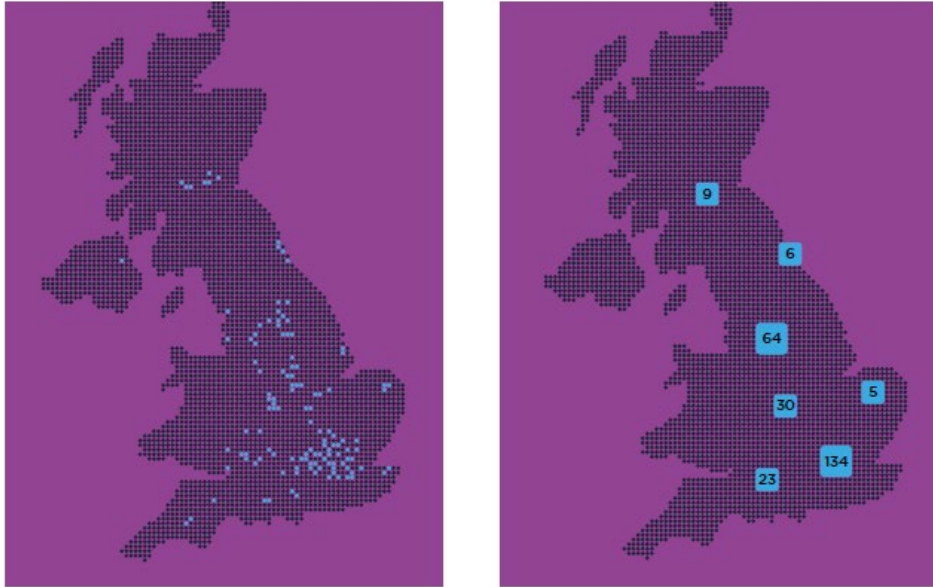


- Greater energy consumption could be explained by larger dataset and refrigerated volume ($58 \times 10^6 \text{ m}^3$)
- Higher uncertainty around Scope 1 emissions (equipment type), to be clarified during site surveys
- Scope 2 sensitive to carbon factors, if corrected leads to average of 0.16 MtCO₂e across studies



INDUSTRIAL: DATA CENTRES

Data centres in the UK



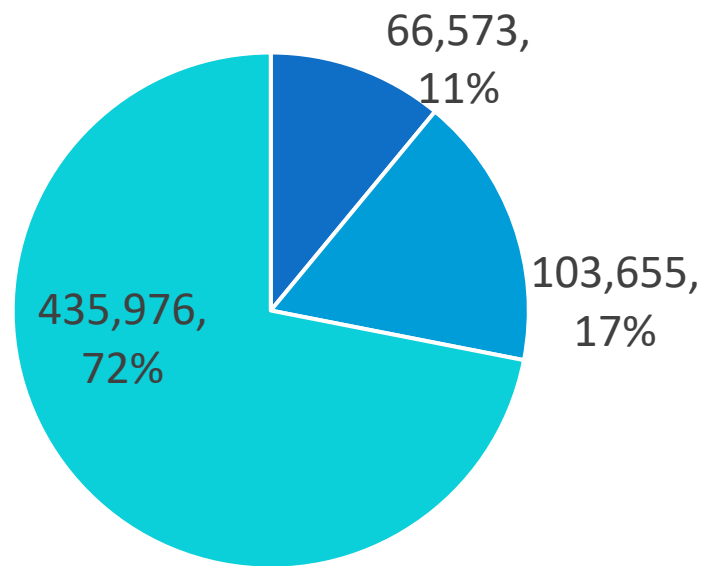
Distribution of UK TP4 CCA data centres [techUK, 2020].

- Running business processes, Government services, telecommunications, transport infrastructures, social networks, and more
- Over 16% of domestic output, 10% of employment and 24% of total UK exports, growing fastest in the G-20
- DCD data suggests 450 colocations and 11,500 enterprise facilities in 2018
- ~70% of the colocation market is located around the M25
- Whole market revenue forecasted at over £280bn in 2023

INDUSTRIAL REFRIGERATION

Food & Drink and Chemicals & Pharmaceutical sectors were reviewed

UK Manufacturing Turnover (£ millions)



- Chemical & Pharmaceuticals turnover
- Food & Drink turnover
- Rest of manufacturing turnover

10 Manufacture of food products	
10.1	Processing and preserving of meat and production of meat products
10.2	Processing and preserving of fish, crustaceans and molluscs
10.3	Processing and preserving of fruit and vegetables
10.4	Manufacture of vegetable and animal oils and fats
10.5	Manufacture of dairy products
10.6	Manufacture of grain mill products, starches and starch products
10.7	Manufacture of bakery and farinaceous products
10.8	Manufacture of other food products
10.9	Manufacture of prepared animal feeds

11 Manufacture of beverages	
11.0	Manufacture of beverages

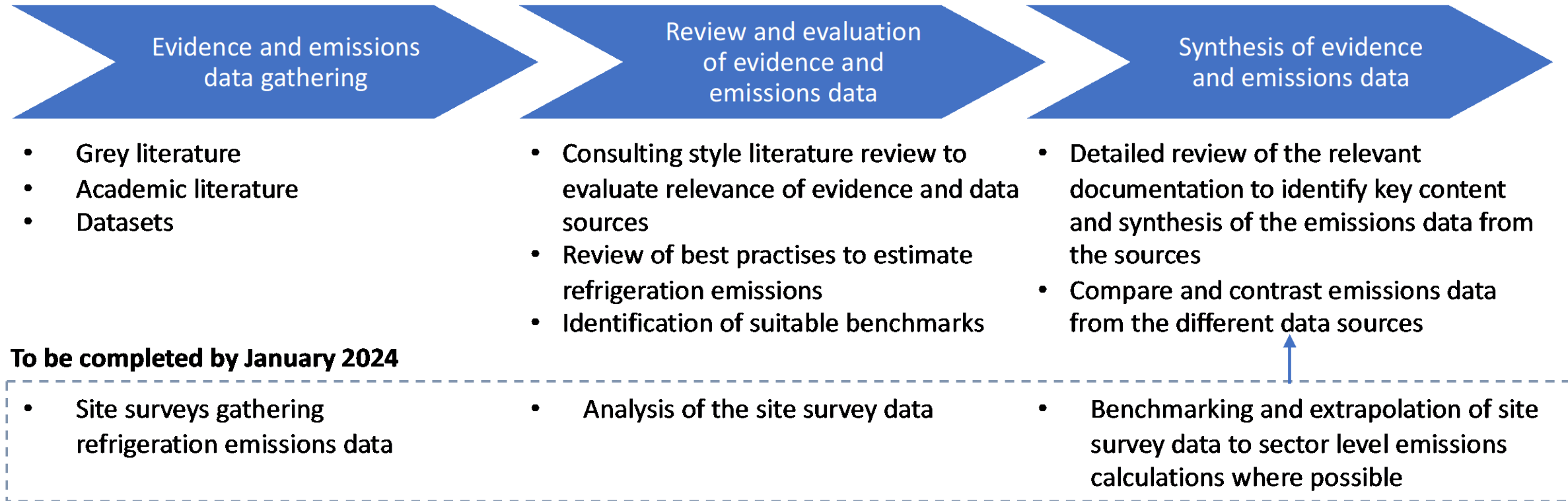
20 Chemical three-level SIC codes	
20.1	Manufacture of basic chemicals, fertilisers and nitrogen compounds, plastics and synthetic rubber in primary forms
20.2	Manufacture of pesticides and other agrochemical products
20.3	Manufacture of paints, varnishes and similar coatings, printing ink and mastics
20.4	Manufacture of soap and detergents, cleaning and polishing preparations, perfumes and toilet preparations
20.5	Manufacture of other chemical products
20.6	Manufacture of man-made fibres

21 Pharmaceuticals three-level SIC codes	
21.1	Manufacture of basic pharmaceutical products
21.2	Manufacture of pharmaceutical preparations



INDUSTRIAL REFRIGERATION

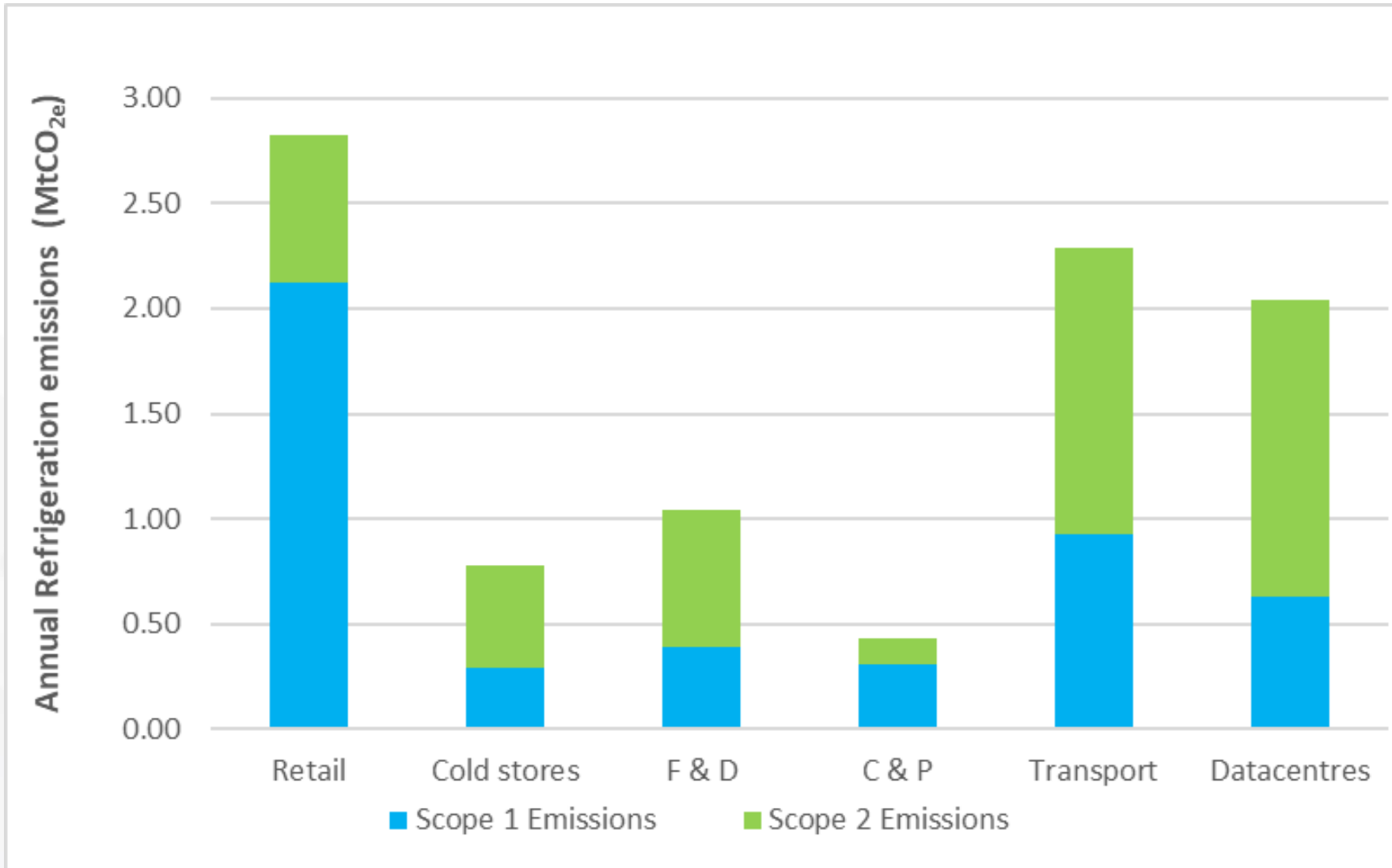
Research methodology to estimate emissions



Note: The main two main databases identified through the literature review was the National Atmospheric Emission Inventory for Scope 1 and Climate Change Agreements and DUKES for Scope 2



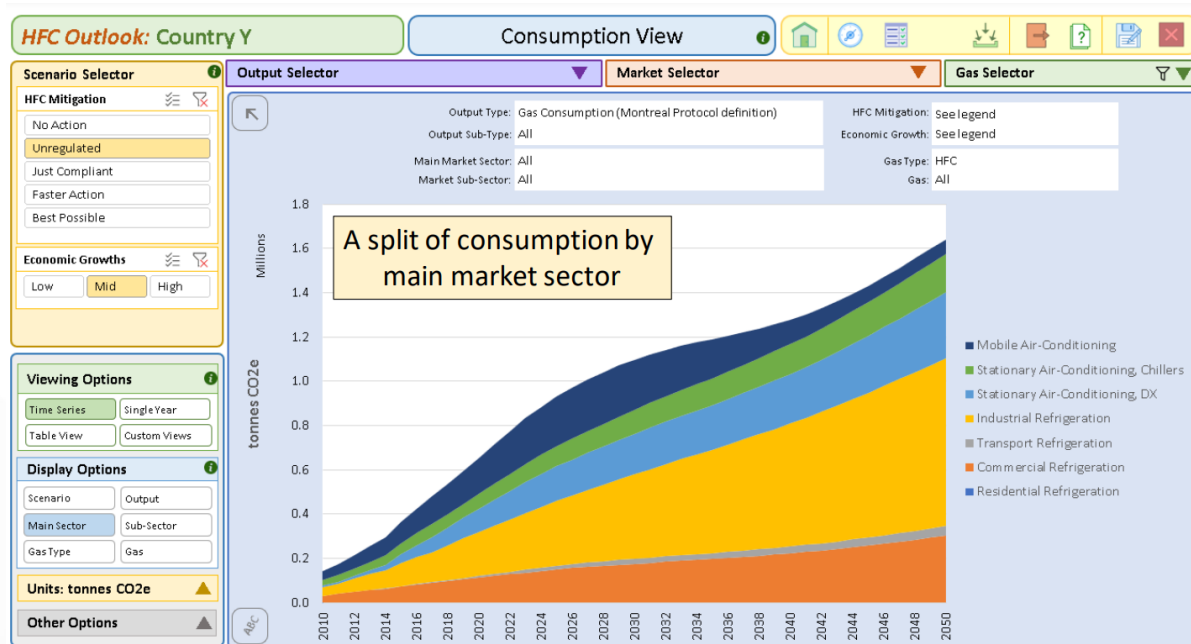
REFRIGERATION SECTOR EMISSIONS



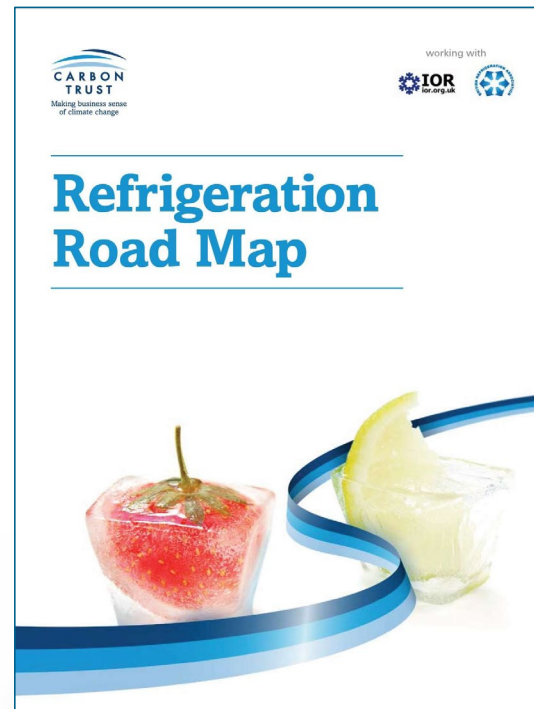
- Refrigeration scope 1 and 2 emissions represent 2.4 % of the UK's total GHG emissions and nearly 7% of the UK electricity consumption



ROADMAPS FOR INDUSTRY



Model emissions to 2050 for different scenarios



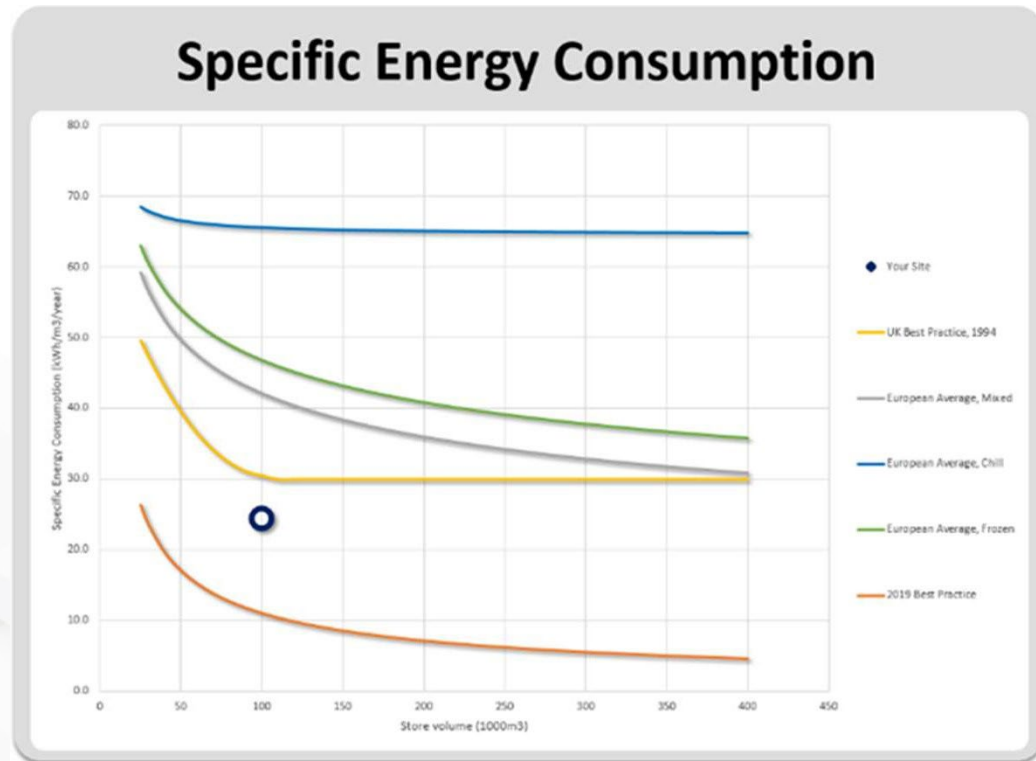
Roadmaps tailored to each sector



Industry engagement

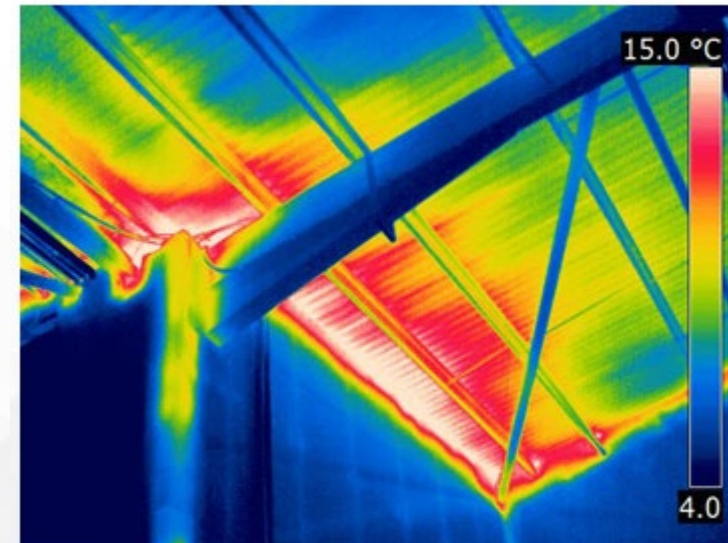


BENCHMARKS



<https://www.star-ref.co.uk/news/star-refrigeration-launches-new-energy-consumption-benchmarking-app-for-the-tcsd-industry/>

- Enable comparison between sites
- Identify poor, average and good performance



TRAINING

<https://netzerorefrigeration.uk/>

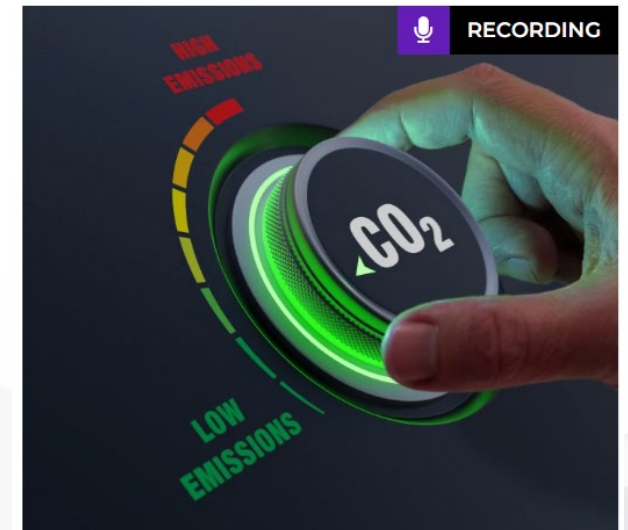
Transport Industrial Commercial Refrigeration
moving businesses towards net zero

LOGIN

HOME | ABOUT | PARTNERS | NEWS | EVENTS | **RESOURCES** | GET INVOLVED



Sector Specific Resources, Reports and Downloads



Maintenance or Design?

"Is money best spent on energy efficient design or maintenance?" Rob Unsworth and Lisa Pogson explore the issues



NET ZERO REFRIGERATION BY 2050



Skills



Energy



Innovation



Legislation

THE ROUTE TO NET ZERO REFRIGERATION

2050





INTO THE FUTURE



Circular economy

Urban farming

Whole system understanding

Integration of heating and cooling

Increased demand

Heat sharing

More efficient refrigerants and systems

Benchmarks

Transport emissions increase

More domestic produced food

Data centres

Demand-side response

Equality

Better monitoring, measuring & reporting

What could the Transport, Industrial and Commercial Refrigeration look like in 2050 if are to meet our net zero targets?

Green cities

Importance of skills & training

Cooling becomes priority

New policy standards & incentives

Carbon pricing?

Local generation

Digital heat

Natural refrigerants

Decarbonising the grid

Efficient appliances

End of F-gas

Less supermarkets, more cold stores

Changing behaviours and expectations

Optimisation of industrial processes

Affordable technology innovation

High temperature heat pumps

Increase understanding of planning

Training – penalty based and incentive based

Innovation

Behaviours of drivers

Skills

Systems free of F gases

Lack of data

Focus on the bigger players

Better marketing for innovation

Big data, AI, Internet of Things

What would it take to get there? What are the barriers, opportunities and enablers? Could we get there by 2030?

Lack of training and knowledge – need to incentivize management

Safety

Voluntary agreements

→ Yes but start now!

Challenge of electrification for long distance transport

Heating & cooling as a service

F-gas log (online?) made public

Air quality regulation

Hydrogen

Legislation

Importance of system responsibility & ownership

Refrigeration wide performance standards

Energy

Waste heat recovery

Carrot and stick approach

EU policy

Need for optimal energy modelling

End of life

Data transparency
Ban for new equipments

Integrate heating and cooling in supermarkets

Real time monitoring

TRANSPORT REFRIGERATION

Barriers

- Multiple challenges beyond GHG emissions such as air quality i.e., particulates and NOX exposure
- Lack of regulations in the transport refrigeration sector / associated political and financial costs of introducing regulation
- The UK is influenced by EU policies, in particularly HGVs imported from the EU
- Electrification is challenging for long-distance logistics due to weight restrictions on vehicles
- Considerations relating to switching to natural refrigerants.
- Incorrect driver behaviour
- Small independent companies (man and a van) have a small profit margin and generally use second hand vehicles and have limited resources

Vs.



Opportunities

- Improving air quality, enabled by regulation similar to clean air zone
- Adopting a carrot and stick approach to regulation
Focus on big market players to maximise impact.
- Potential for servitization-based business models & rental options to alleviate the capital investment
- Creating more affordable technologies and funding for transport innovation in the UK
- Driver's behaviour: Providing better training and automated systems to optimize engine operation
- Hydrogen for long haul vehicles – not as heavy as added batteries and can power refrigeration systems.
- Switch to natural refrigerants

COMMERCIAL REFRIGERATION

Barriers

- Safety concerns
- Lack of training and knowledge
- Competition between retailers
- Cost driven market with low margins
- Behaviour related to COVID-19 and touching chiller doors in supermarkets
- Information sensitivity
- Lack of data
- Prevalence of less efficient equipment in convenience stores and small independent businesses
- More difficult to communicate with smaller retailers
- Lack of incentives to change
- Other priorities
- Cyber security

Vs.



Opportunities

- Solve cost of living crisis – delivering an essential service
- Visibility of the industry
- Integration of heating and cooling in supermarkets
- Increasing priority of cooling globally (COP 28)
- Transitioning to low-carbon business models through online operations
- Leveraging big data
- Adopting IoT and AI
- Embracing flexibility and local energy generation
- Facilitating EV charging at supermarkets
- Learning from neighbouring industries and adopting best practices can contribute to sustainable development

INDUSTRIAL REFRIGERATION

Barriers

- Lack of skills and understanding within the industry
- Absence of responsibility and ownership of refrigeration systems performance, leading to different parties having different incentives
- Over-specification of refrigeration requirements due to long supply chains
- Inadequate energy modelling programs that don't prioritize optimal efficiency during the initial design phase
- Lack of monitoring and a tick-box mentality toward maintenance and continuous improvements
- Insufficient incentives for day-to-day improvements and addressing emissions

Vs.



Opportunities

- Training programs to enhance knowledge in designing, specifying, maintaining, and operating industrial refrigeration sites
- Establishing a culture of responsibility and ownership within the industry, drawing parallels with the transformation seen in health and safety practices
- Energy efficiency measures can save money, improve processes, and reduce emissions
- Improved energy modelling software for more accurate and efficient design

ENABLERS TO NET ZERO REFRIGERATION

THE ROUTE TO NET ZERO REFRIGERATION

2050



Skills

- Training decision-makers, policymakers, & engineers



Energy

- Monitoring and real-time data of energy can enable instantaneous pricing, demand-side response, grid management, and variable pricing



Innovation

- Marketing strategies can help promote both existing & new technologies
- Cooling and heating as a service business models
- Digital twin technology for maintenance and performance monitoring



Legislation

- Penalty-based and incentive-based:
 - More stringent energy performance targets, labelling & air quality
 - Supporting affordable technology and innovation through incentives / rewarding proportional progress rather than minimum thresholds
- Data availability and transparency
- F-gases: recovering and accounting

TICR PARTNERS

EST 1892 **LSBU**





Reducing carbon emissions in Transport, Industrial and Commercial Refrigeration

Contact:

Dr. Catarina Marques | London South Bank University | London | United Kingdom

E-Mail: catarina.marques@lsbu.ac.uk